



F-8110

PARTS LIST

Published in April '01
5GG70770

NOTE

1. Indicate parts number and machine model when placing an order.

eg.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	5GG20040	STAPLER UNIT	F-8110	60Hz	1

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "●" indicates the service parts and the parts without "●" can not be supplied.

4. See the last page of this parts list for the classification of the screws in the illustrations.

Parts List

F-8110

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FIG. 1 HOUSING

5GG

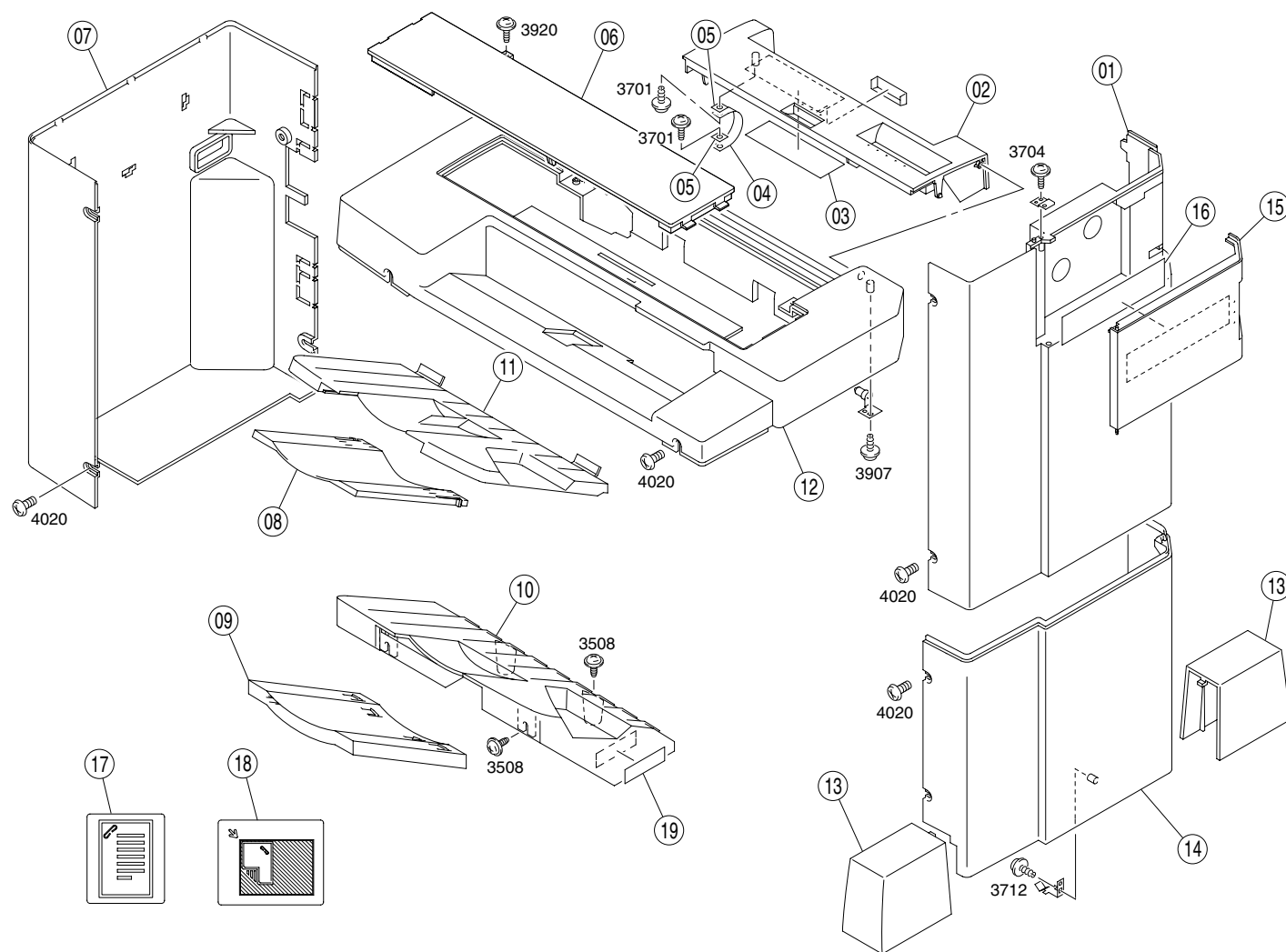


FIG. 1 HOUSING

5GG

SP	Ref. No.	Part. No.	Description	Quantity
●	1	5GH20300	FRONT COVER	1
●	2	5GH20330	COVER	1
●	3	5GH22230	LABEL	1
	4	5GH20380	BAND	1
	5	50329310	PLATE	2
●	6	5GH20340	TOP COVER	1
●	7	5GH20310	REAR COVER	1
●	8	5GH21300	TRAY	1
●	9	5GH21330	TRAY	1
●	10	5GH21320	TRAY	1
●	11	5GH21290	TRAY	1
●	12	5GH20320	TOP COVER	1
	13	5GH20400	GUIDE	2
●	14	5GH20360	FRONT COVER	1
●	15	5GH20350	FRONT COVER	1
●	16	5GH22240	LABEL	1
●	17	5GG20150	LABEL	1
●	18	5GG20140	LABEL	1
●	19	5GH22350	LABEL	1

• Parts with "●" indicates the Service parts.

FIG. 2 FRAMES (A)

5GG

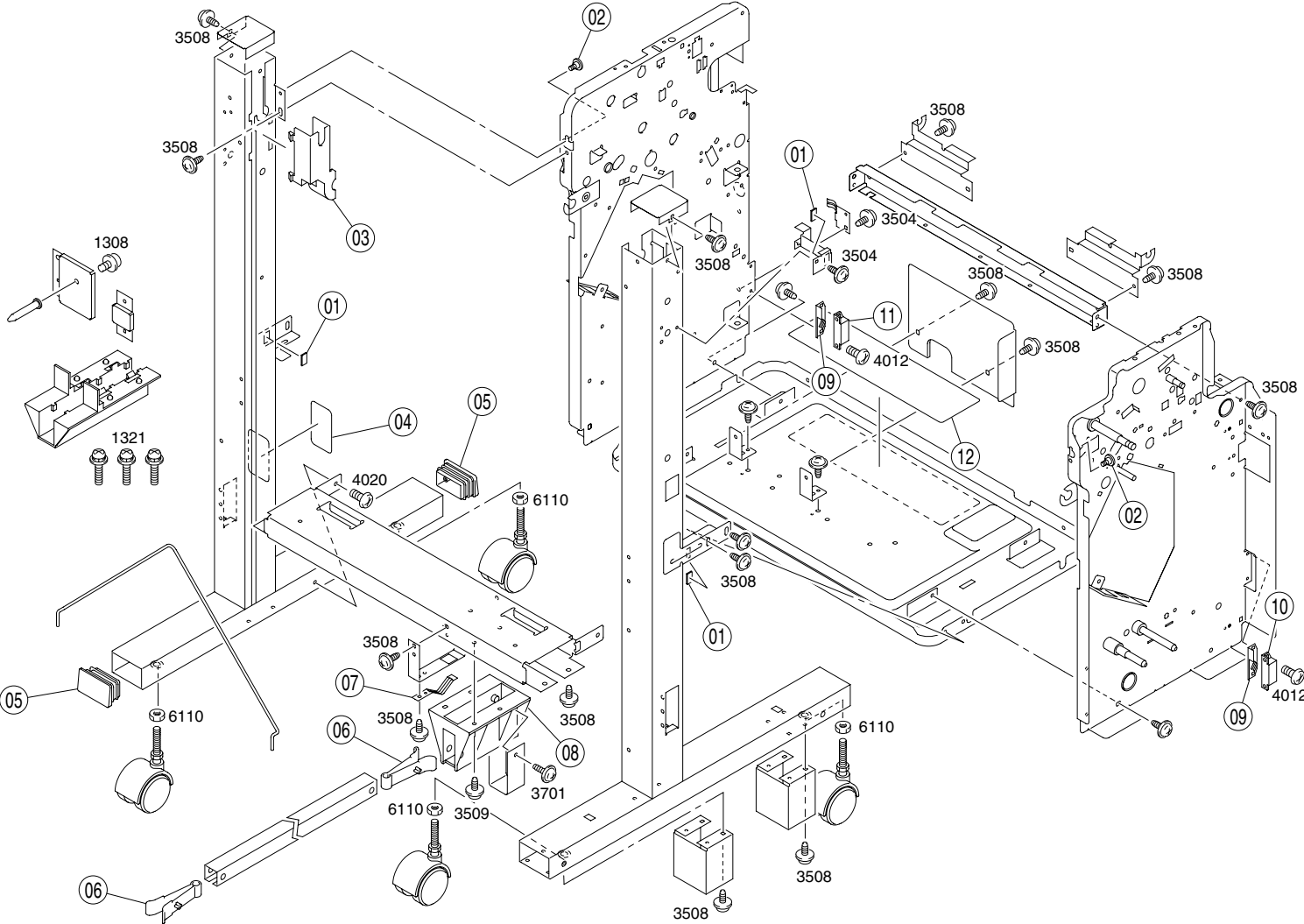


FIG. 2 FRAMES (A)

5GG

SP	Ref. No.	Part. No.	Description	Quantity
	1	5GH21500	CUSHION	3
	2	50343140	SHOULDER SCREW	2
	3	5GH20370	COVER	1
	4	5GH20470	FILM	1
	5	5GH20390	CAP	2
	6	5GF20310	STOPPER	2
	7	5GH20450	PLATE SPRING	1
	8	5GH20440	BRACKET	1
	9	5GF20240	GROUND PLATE	2
	10	5GF20140	MAGNET CATCH	1
	11	5GH20090	MAGNET CATCH	1
	12	5GH22250	LABEL	1

• Parts with "●" indicates the Service parts.

FIG. 3 FRAMES (B)

5GG

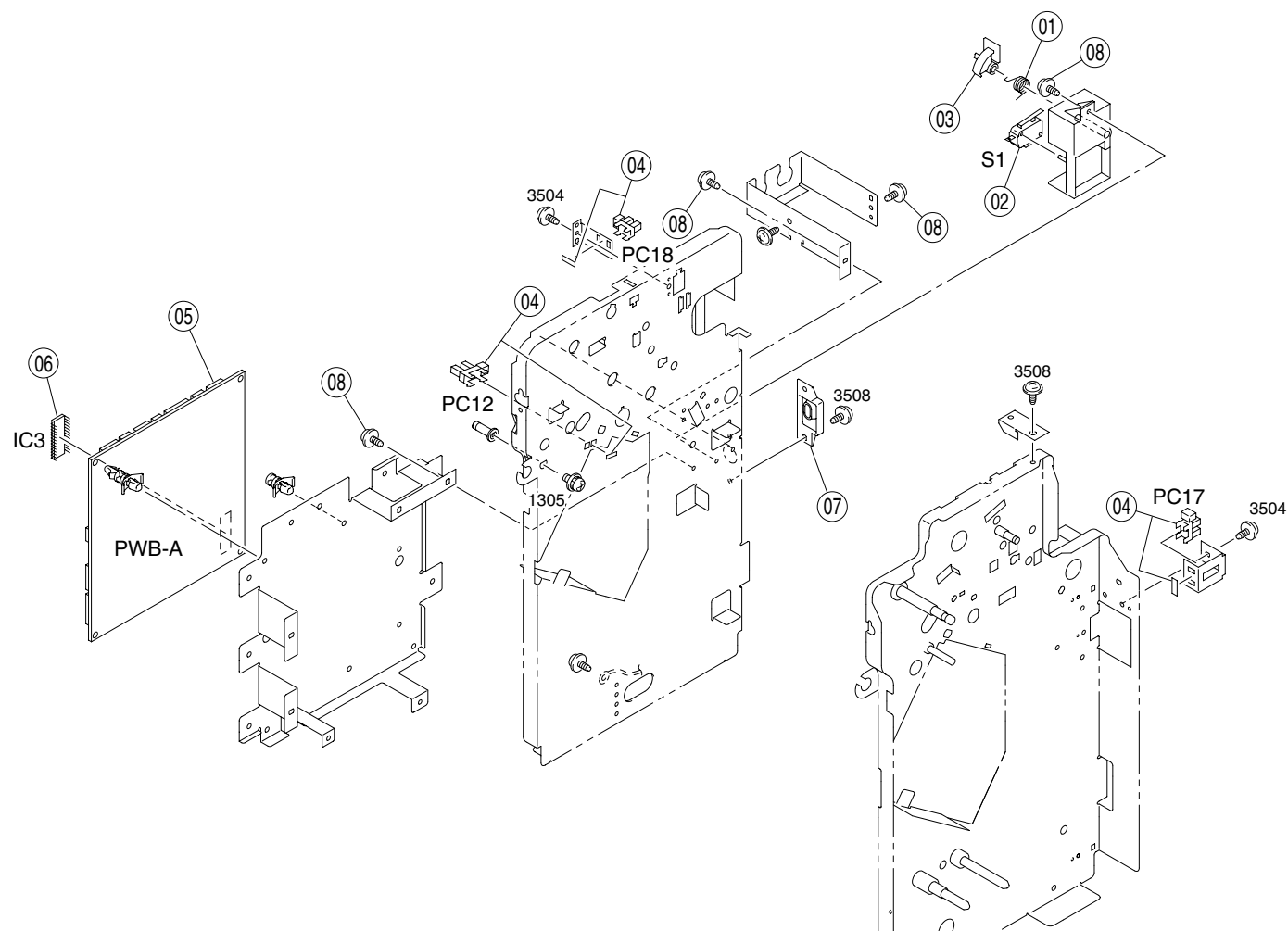


FIG. 3 FRAMES (B)

5GG

SP	Ref. No.	Part. No.	Description	Quantity
●	1	5GH20430	TORSION SPRING	1
	2	5GH22410	MICRO SWITCH	1
	3	5GH20460	ACTUATOR	1
	4	5F930520	PHOTO INTERRUPTER	3
	5	5GH01010	PWB ASSY (PWB-A)	1
	6	5GH10170	IC	1
	7	5GH20480	GUIDE	1
	8	5GH20080	SCREW	9

• Parts with "●" indicates the Service parts.

FIG. 4 ELEVATOR DRIVE

5GG

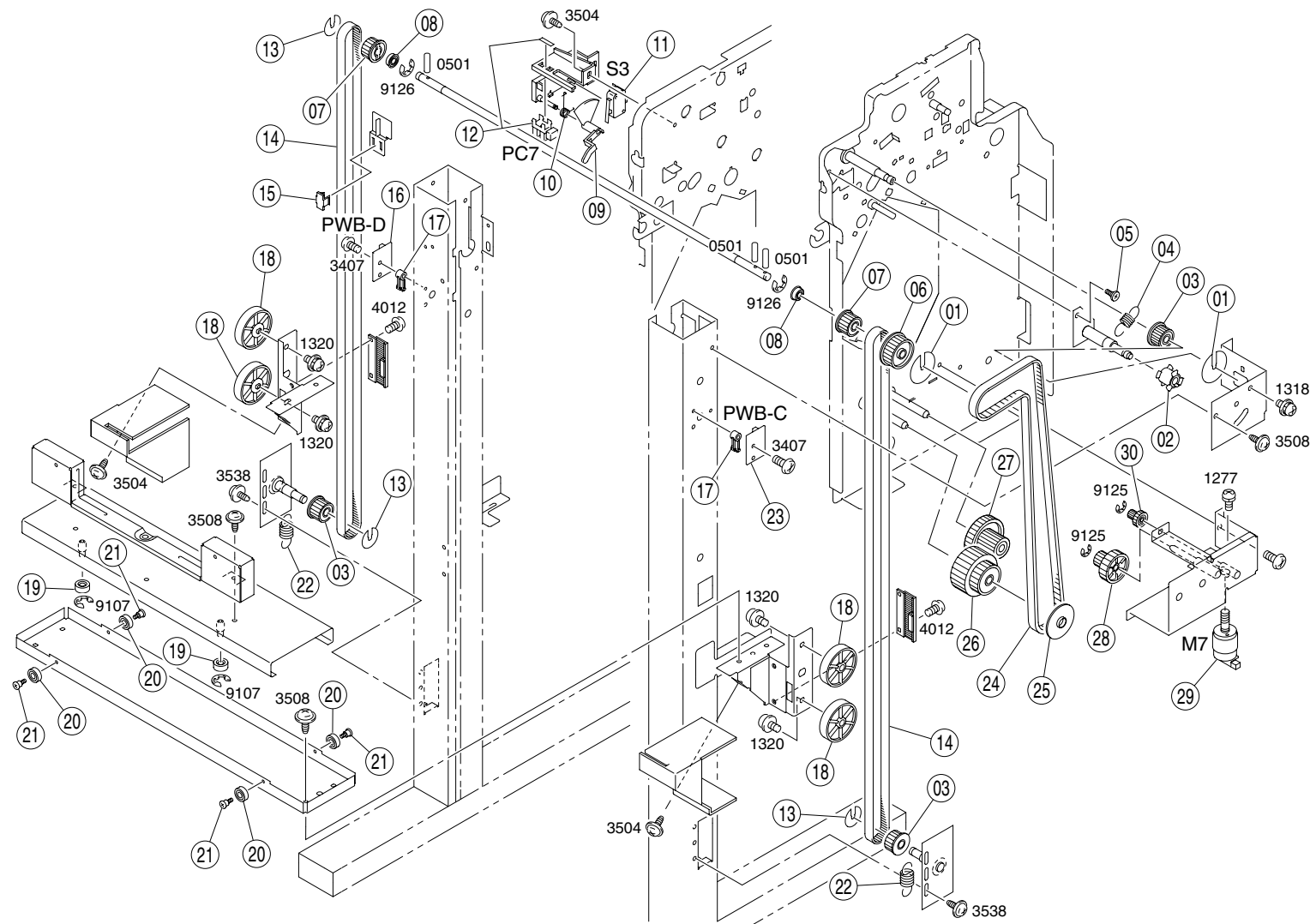


FIG. 4 ELEVATOR DRIVE

5GG

SP	Ref. No.	Part. No.	Description	Quantity
●	1	5GH21370	FLANGE	2
●	2	5GH21450	PULLEY	1
●	3	5GH21360	PULLEY	3
	4	5GH21460	TENSION SPRING	1
	5	50343140	SHOULDER SCREW	1
●	6	5GH21440	PULLEY	1
●	7	5GH21350	PULLEY	2
●	8	50331060	BALL BEARING	2
	9	5GH21600	ACUTUATOR	1
	10	5GH21610	TORSION SPRING	1
●	11	50349040	MICROSWITCH TONER BOX	1
●	12	5F930520	PHOTO INTERRUPTER	1
	13	5GH21380	FLANGE	3
●	14	5GH21340	TIMING BELT	2
	15	5GH21620	HOLDER	1
●	16	5GH20170	PW BOARD	1
	17	5GH21630	GUIDE	2
●	18	5GH20280	ROLL ASSY	4
●	19	5GH21480	ROLL	2
●	20	5GH20050	BALL BEARING	4
	21	5GH21490	SHOULDER SCREW	4
	22	5GH21390	TENSION SPRING	2
●	23	5GH20160	PW BOARD	1
●	24	5GH21430	TIMING BELT	1
	25	5GH21470	FLANGE	1
●	26	5GG20080	GEAR	1
●	27	5GG20090	GEAR	1
●	28	5GG20100	GEAR	1
●	29	5GG20030	MOTOR ASSY	1
●	30	5GG20010	GEAR	1

• Parts with "●" indicates the Service parts.

FIG. 5 STAPLER UNIT/FINISHER TRAY

5GG

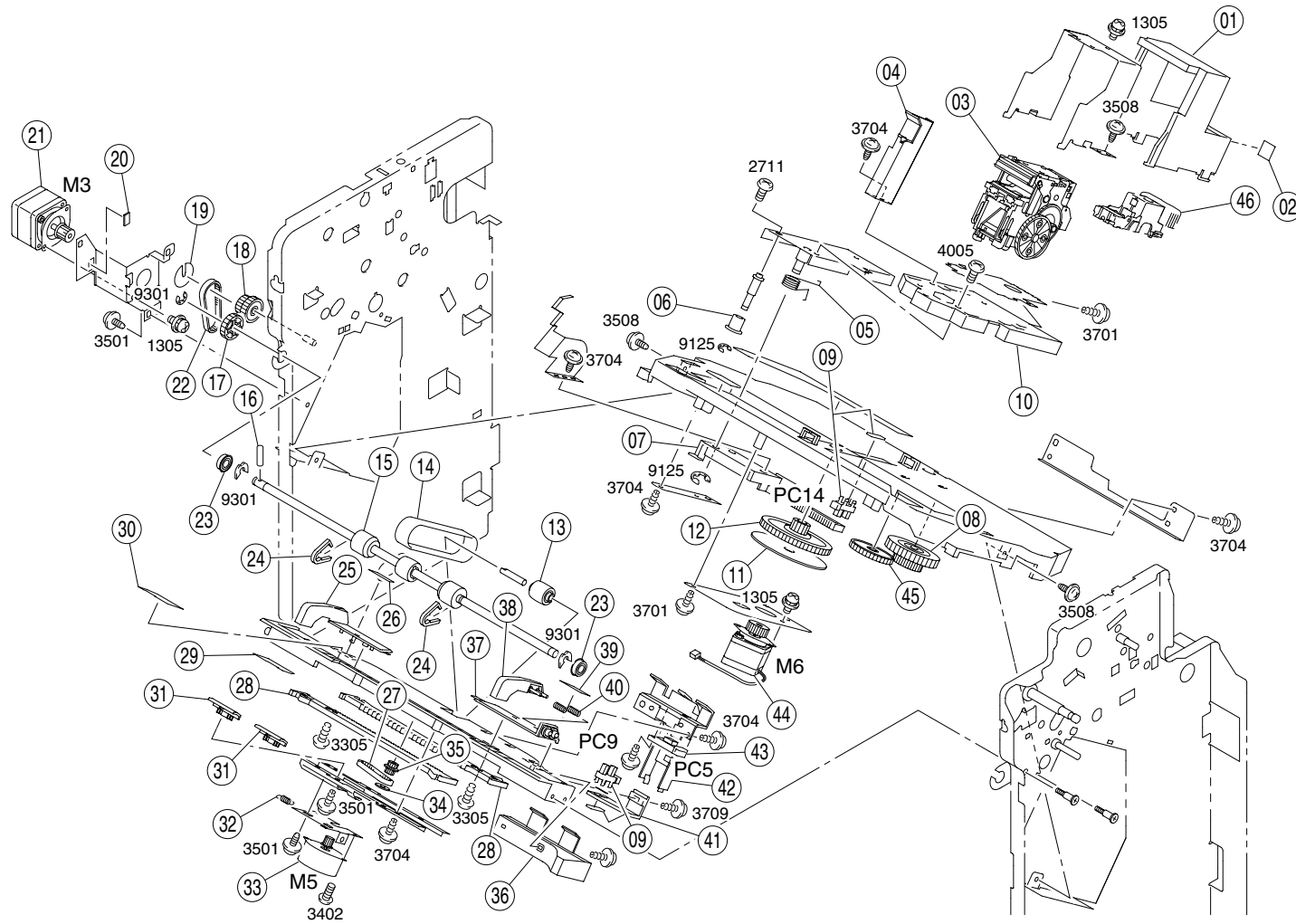


FIG. 5 STAPLER UNIT/FINISHER TRAY

SP	Ref. No.	Part. No.	Description	Quantity
	1	5GG20020	COVER	1
	2	5GH22310	LABEL	1
●	3	5GG20040	STAPLER UNIT	1
	4	5GH10160	STOPPER	1
	5	5GH22140	TORSION SPRING	1
●	6	5GH22160	ROLL	1
●	7	5GH22180	RACK	1
●	8	5GH22210	KNOB	1
●	9	5F930520	PHOTO INTERRUPTER	2
	10	5GH20270	BASE FRAME ASSY	1
	11	5GH22200	RING	1
●	12	5GH22190	GEAR	1
●	13	5GH22070	PULLEY	1
●	14	5GH22060	BELT	1
●	15	5GH21690	ROLLER	1
	16	50321230	PIN	1
●	17	5GH20010	GEAR 24T	1
●	18	5GH21770	GEAR	1
	19	5GH21700	FLANGE	1
	20	5GH21500	CUSHION	1
●	21	5GH22380	MOTOR	1
●	22	5GH21710	TIMING BELT	1
●	23	50331060	BALL BEARING	2
	24	5GH21790	GUIDE	2
	25	5GH22000	PLATE	1
	26	5GH10130	GUIDE	1
●	27	5GH22080	TIMING BELT	1
	28	5GH22040	RACK	2
	29	5GH22120	GUIDE	1
	30	5GH22130	GUIDE	1
	31	5GH21990	GUIDE	2
	32	5GH22110	TENSION SPRING	1
●	33	5GH22400	MOTOR	1
	34	5GH22090	FLANGE	1
●	35	5GH22050	GEAR	1
	36	5GG20120	STOPPER	1
	37	5GH22010	PLATE	1
	38	5GH22020	PLATE	1
	39	5GH10140	GUIDE	1
	40	5GH22030	PRESSURE SPRING	2

5GG

SP	Ref. No.	Part. No.	Description	Quantity
	41	5GH22100	BRACKET	1
	42	5GH21980	STOPPER	1
●	43	5GH22430	SOLID STATE SWITCH	1
●	44	5GH22390	MOTOR	1
●	45	5GH22220	GEAR	1
●	46	5GG20160	STAPLE CARTRID	1

• Parts with "●" indicates the Service parts.

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FIG. 6 PAPER TRANSPORT SECTION (A)

5GG

SP	Ref. No.	Part. No.	Description	Quantity
	1	5GH20690	GUIDE	2
	2	5GH20700	GUIDE	1
●	3	5GH22420	SOLID STATE SWITCH	1
	4	5GH20840	GUIDE	2
●	5	5GH20660	ROLL	4
	6	5GG20130	LABEL	1
●	7	5GH20220	GUIDE ASSY	1
	8	5GH20490	GUIDE	1
	9	5GH20570	TORSION SPRING	1
●	10	5GH20850	ROLLER	1
●	11	5GH21940	NEUTRALIZING BRUSH	2
●	12	5GH21950	ROLL	2
●	13	5GH21930	ROLL	2
	14	5GH20120	PIN	1
●	15	50337160	BUSHING	2
●	16	5GH20900	GEAR	1
●	17	5GH20960	BUSHING	1
	18	5GH20940	JOINT	1
●	19	5GH20030	BUSHING	2
●	20	5GH10110	PADDLE	1
	21	5GH21900	GUIDE	2
●	22	5GG20110	GUIDE	1
●	23	5GH20210	GUIDE ASSY	2
●	24	5GH21960	GUIDE	1
●	25	5GH20200	MOTOR ASSY	1
●	26	5GH21910	GEAR	1
●	27	5GH21920	GEAR	1
●	28	5GH21840	GEAR	1
	29	5GH20560	TORSION SPRING	1
●	30	5GH20950	BUSHING	1
	31	5GH20040	KNOB	2
	32	5GH22280	LABEL	2
●	33	5GH20890	ROLLER	1
	34	5GH20530	GUIDE	1
	35	5GH21070	STOPPER	2

• Parts with "●" indicates the Service parts.

FIG. 7 PAPER TRANSPORT SECTION (B)

5GG

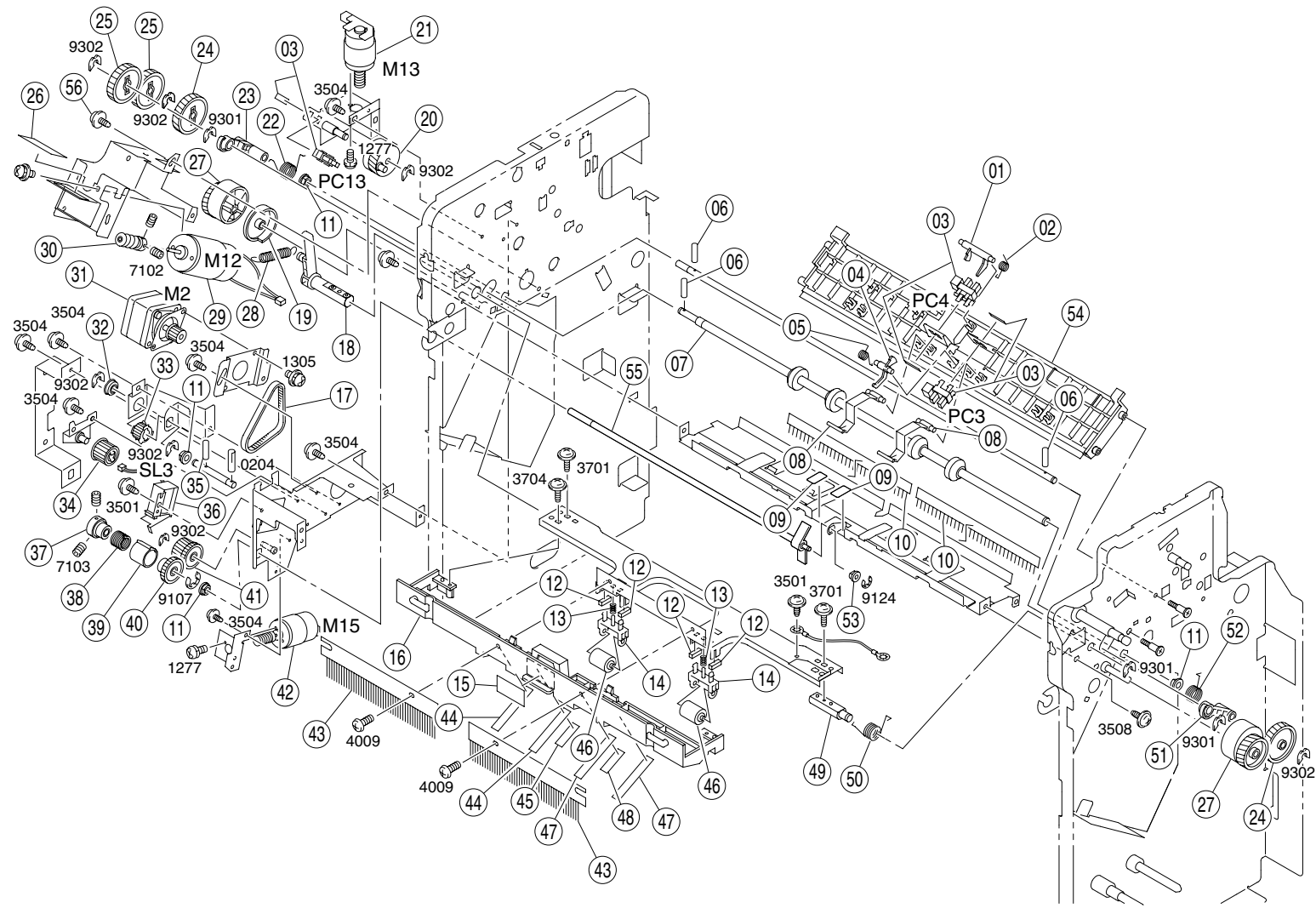


FIG. 7 PAPER TRANSPORT SECTION (B)

SP	Ref. No.	Part. No.	Description	Quantity
●	1	5GH20540	ACTUATOR	1
	2	5GH20550	TORSION SPRING	1
●	3	5F930520	PHOTO INTERRUPTER	3
	4	5GH20600	ACTUATOR	1
	5	5GH20680	TORSION SPRING	1
●	6	50321230	PIN	3
●	7	5GH21090	ROLLER	1
	8	5GH20760	LEVER	2
	9	5GH20720	GUIDE	2
●	10	5GH20580	NEUTRALIZING BRUSH	2
●	11	50337160	BUSHING	4
	12	5GH21810	CUSHION	4
	13	5GH21780	PRESSURE SPRING	2
	14	5GH21730	HOLDER	2
	15	5GH22360	LABEL	1
	16	5GH20510	GUIDE	1
●	17	5GH20870	TIMING BELT	1
	18	5GH21750	LEVER	1
	19	5GH21140	DETECTING PLATE	1
●	20	5GH21830	CAM	1
●	21	5GH20250	MOTOR ASSY	1
	22	5GH21120	TORSION SPRING	1
	23	5GH21100	ARM	1
●	24	5GH21130	GEAR	2
●	25	5GH21150	GEAR	2
	26	5GH21200	COVER	1
●	27	5GH21170	CAM	2
	28	5GH21760	TENSION SPRING	1
●	29	5GH20190	MOTOR ASSY	1
●	30	5GH21190	WORM	1
●	31	5GH22380	MOTOR	1
●	32	5GH20060	BALL BEARING	1
●	33	5GH20860	PULLEY	1
●	34	5GH21160	PULLEY	1
	35	5GH20120	PIN	1
●	36	5GH20070	SOLENOID	1
●	37	5GH21880	DRUM	1
	38	5GG01020	TORSION SPRING	1
●	39	5GH21890	COLLAR	1
●	40	5GH21850	GEAR	1

5GG

SP	Ref. No.	Part. No.	Description	Quantity
●	41	5GH21860	GEAR	1
●	42	5GH20200	MOTOR ASSY	1
●	43	5GH21800	NEUTRALIZING BRUSH	2
	44	5GH20740	GUIDE	2
	45	5GH20770	GUIDE	1
●	46	5GH21740	ROLLER	2
	47	5GH20820	GUIDE	2
	48	5GH20830	GUIDE	1
	49	5GH21720	SHAFT	1
	50	5GH21820	TORSION SPRING	1
	51	5GH21180	ARM	1
	52	5GH21110	TORSION SPRING	1
●	53	5GH20030	BUSHING	1
	54	5GH20500	GUIDE	1
●	55	5GH21870	PADDLE	1
	56	5GH20080	SCREW	3

• Parts with "●" indicates the Service parts.

FIG. 8 PAPER EXIT SECTION

5GG

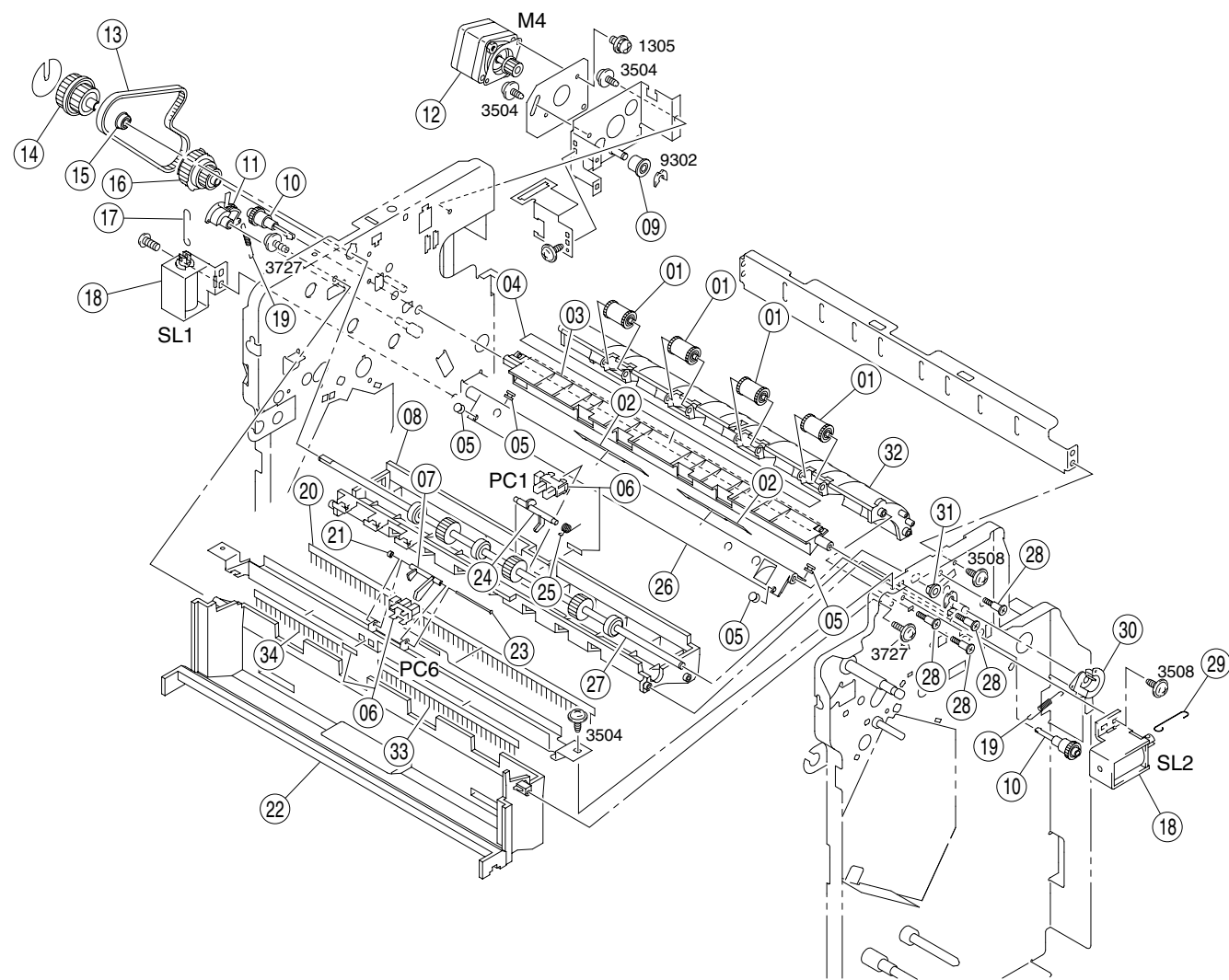


FIG. 8 PAPER EXIT SECTION

5GG

SP	Ref. No.	Part. No.	Description	Quantity
●	1	5GH20730	ROLL	4
	2	5GH21060	GUIDE	2
	3	5GH20970	PAWL	1
	4	5GH21080	GUIDE	1
●	5	5GH21040	BUSHING	4
●	6	5F930520	PHOTO INTERRUPTER	2
	7	5GH20710	ACTUATOR	1
	8	5GH20640	GUIDE	1
●	9	5GH20100	PULLEY	1
●	10	5GH21000	GEAR	2
●	11	5GH20990	GEAR	1
●	12	5GH22380	MOTOR	1
●	13	5GH20930	TIMING BELT	1
●	14	5GH20920	GEAR	1
●	15	5GH20060	BALL BEARING	1
●	16	5GH20910	GEAR	1
	17	5GH21030	HOOK	1
●	18	5GH20180	SOLENOID	2
	19	5GH21050	TENSION SPRING	2
●	20	5GH20650	NEUTRALIZING BRUSH	1
	21	50107250	RETAINING RING	1
	22	5GH21310	PLATE	1
	23	50343160	SHAFT	1
	24	5GH20670	ACTUATOR	1
	25	5GH20590	TORSION SPRING	1
	26	5GH20980	PAWL	1
●	27	5GH20880	ROLLER	1
	28	5GH20520	SHOULDER SCREW	4
	29	5GH21020	HOOK	1
●	30	5GH21010	GEAR	1
●	31	50337160	BUSHING	1
●	32	5GH20230	GUIDE ASSY	1
●	33	5GH10010	NEUTRALIZING BRUSH	1
●	34	5GH10020	NEUTRALIZING BRUSH	1

• Parts with "●" indicates the Service parts.

FIG. 9 HORIZONTAL TRANSFER SECTION

5GG

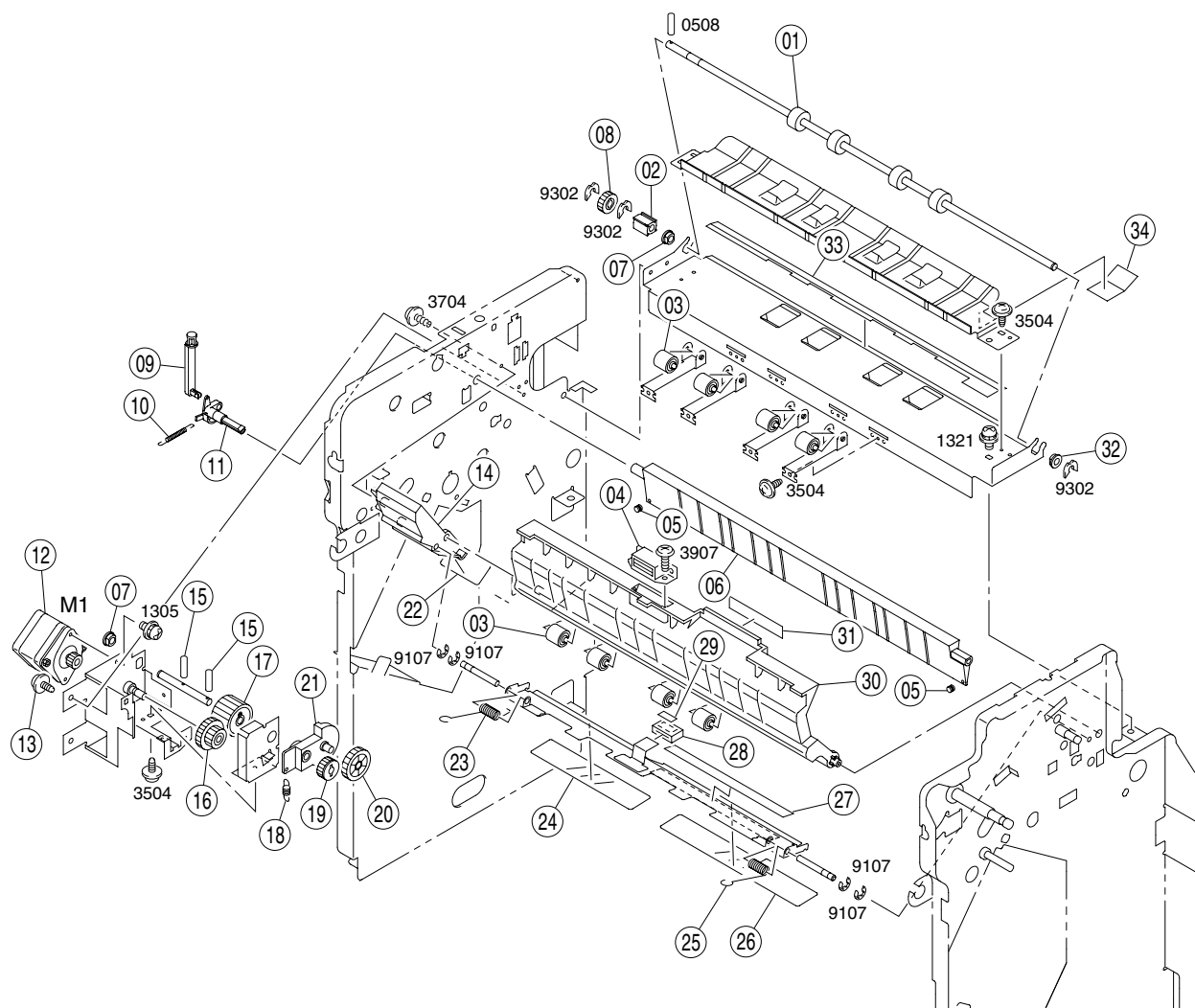


FIG. 9 HORIZONTAL TRANSFER SECTION

5GG

SP	Ref. No.	Part. No.	Description	Quantity
●	1	5GG20060	ROLLER	1
●	2	5GG20070	COLLAR	1
●	3	5GH20660	ROLL	8
	4	50207230	MAGNET CATCH	1
●	5	5GH21040	BUSHING	2
	6	5GH10070	PAWL	1
●	7	50337160	BUSHING	2
●	8	5GG20050	GEAR	1
	9	5GH10090	ARM	1
	10	5GH21050	TENSION SPRING	1
	11	5GH10080	LEVER	1
●	12	5GH22390	MOTOR	1
	13	5GH20080	SCREW	2
	14	5GH20620	GUIDE	1
	15	50321230	PIN	2
●	16	5GH21260	GEAR	1
●	17	5GH21250	GEAR	1
	18	5GH10040	TENSION SPRING	1
●	19	5GH10050	GEAR	1
●	20	5GH10060	GEAR	1
	21	5GH10030	BRACKET	1
	22	5GH20610	GUIDE	1
	23	5GH20800	TORSION SPRING	1
	24	5GH20630	GUIDE	1
	25	5GH20790	TORSION SPRING	1
	26	5GH20810	GUIDE	1
	27	5GH22370	LABEL	1
	28	5GH20780	HANDLE	1
	29	5GH22260	LABEL	1
●	30	5GH20240	GUIDE ASSY	1
	31	5GH22270	LABEL	1
●	32	50327140	BUSHING	1
	33	5GG10020	GUIDE	1
	34	5GG10010	GUIDE	1

• Parts with "●" indicates the Service parts.

FIG. 10 SHIFT DRIVE

5GG

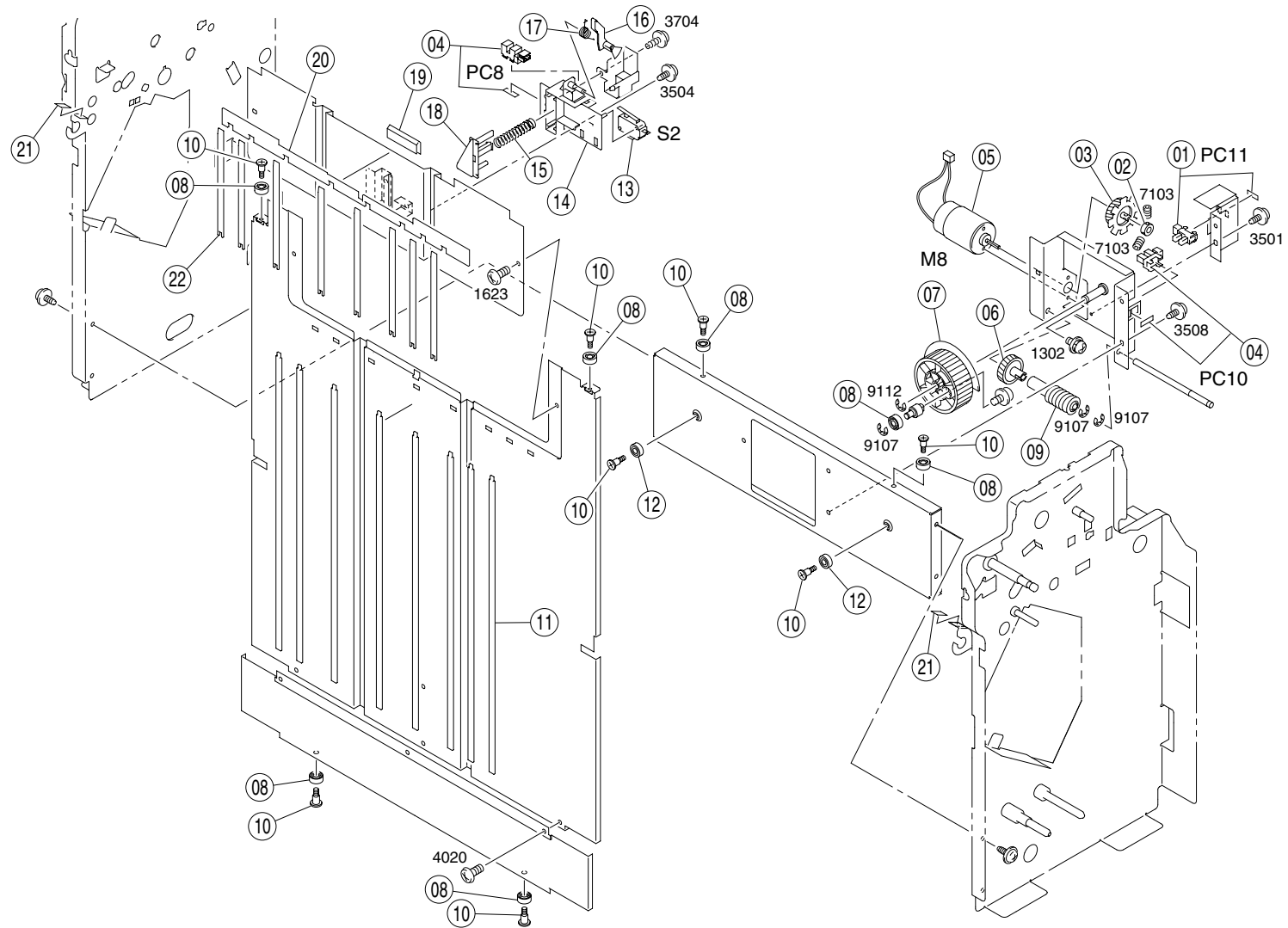


FIG. 10 SHIFT DRIVE

5GG

SP	Ref. No.	Part. No.	Description	Quantity
●	1	5GF20490	PHOTO INTERRUPTER	1
●	2	5GH21590	COLLAR	1
●	3	5GH21550	GEAR	1
●	4	5F930520	PHOTO INTERRUPTER	2
●	5	5GH20190	MOTOR ASSY	1
●	6	5GH21560	GEAR	1
●	7	5GH21570	GEAR	1
●	8	5GH21480	ROLL	7
●	9	5GH21580	WORM	1
	10	5GH21490	SHOULDER SCREW	8
●	11	5GH21510	GUIDE	8
●	12	5GH20050	BALL BEARING	2
●	13	50349040	MICROSWITCH TONER BOX	1
	14	5GH21660	HOLDER	1
	15	5GH21650	PRESSURE SPRING	1
	16	5GH21670	ACUTUATOR	1
	17	5GH21680	TORSION SPRING	1
	18	5GH21640	ACUTUATOR	1
	19	5GH21540	COVER	1
	20	5GH21530	GUIDE	1
	21	5GH20410	STOPPER	2
●	22	5GH21520	GUIDE	8

• Parts with "●" indicates the Service parts.

FIG. 11 HORIZONTAL TRANSPORT UNIT

5GG

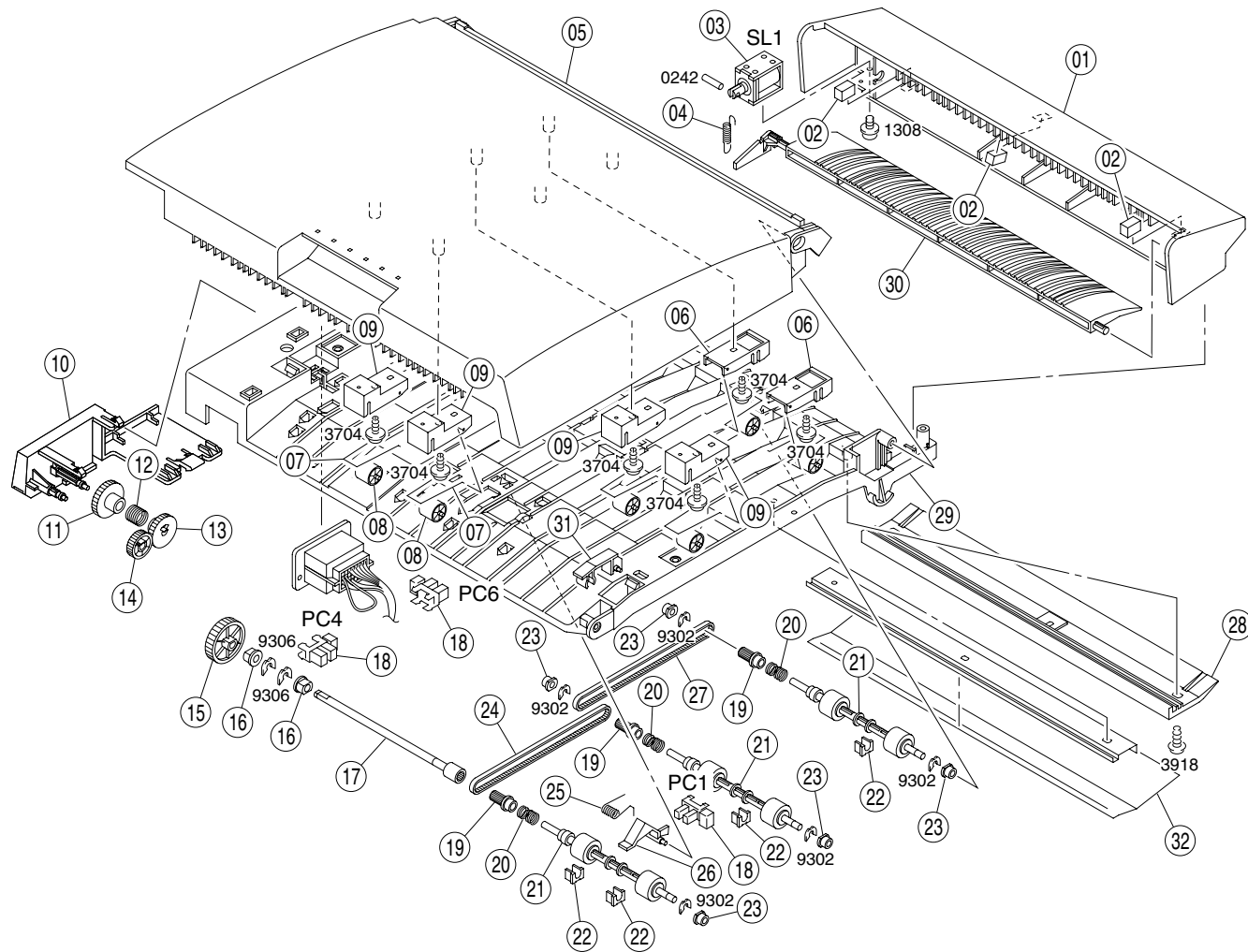


FIG. 11 HORIZONTAL TRANSPORT UNIT

5GG

SP	Ref. No.	Part. No.	Description	Quantity
●	1	5GF20520	GUIDE	1
	2	5GF20720	CUSHION	3
●	3	5GF20780	SOLENOID	1
	4	5GF20710	TENSION SPRING	1
●	5	5GF20510	GUIDE	1
	6	5GF20760	HOLDER	2
	7	5GF20670	SPRING	6
●	8	5GF20680	ROLL	6
	9	5GF20750	HOLDER	4
	10	5GF20620	HOLDER	1
●	11	5GF20650	GEAR	1
	12	5GF20640	SPRING	1
●	13	5GF20630	GEAR	1
●	14	5GF20550	GEAR	1
●	15	5GF20560	GEAR	1
●	16	50327140	BUSHING	2
	17	5GF20570	JOINT	1
●	18	5GF20830	PHOTO INTERRUPTER	3
●	19	5GF20590	PULLEY	3
	20	5GF20580	TORSION SPRING	3
●	21	5GF20660	ROLLER	3
●	22	5GF20690	BUSHING	4
●	23	5GF20010	BUSHING	5
●	24	5GF20600	TIMING BELT	1
	25	5GF20740	TORSION SPRING	1
	26	5GF20730	ACTUATOR	1
●	27	5GF20610	TIMING BELT	1
	28	5GF20530	REINFORCE PLATE	1
	29	5GF20500	GUIDE	1
	30	5GF20700	PAWL	1
	31	5GF20770	4664-4001-01	1
	32	5GF20540	GUIDE	1

• Parts with "●" indicates the Service parts.

FIG. 12 WIRING ACCESSORIES AND JIGS

5GG

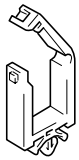
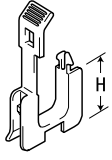
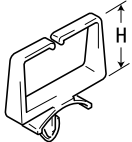
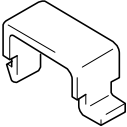
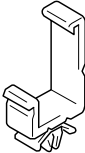
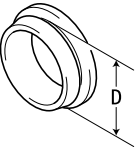
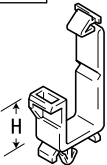
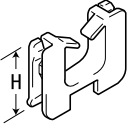
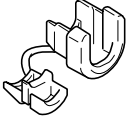
01	08						
							
02	09						
							
03-05	10						
							
06	11						
							
07	12,13						
							

FIG. 12 WIRING ACCESSORIES AND JIGS

5GG

SP	Ref. No.	Part. No.	Description	Quantity
	1	50354170	WIRING SADDLE 5.2H	3
	2	50354190	WIRING SADDLE 6.4H	5
	3	50354200	LOCKING WIRE SADDLE	4
	4	50354260	WIRING SADDLE 27H	5
	5	50354210	WIRING SADDLE 16.8H	11
	6	50354280	WIRING SADDLE 14.4H	12
	7	50354060	EDGE COVER 8.5H	8
	8	50354080	EDGE COVER 15.4H	4
	9	5GH20020	CORD CLAMP	1
	10	50354010	COLLAR	1
	11	50211400	CABLE TIE 104L	1
	12	50106040	CORD BUSHING	1
	13	5GF20840	CORD BUSHING	1

• Parts with "●" indicates the Service parts.

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SP	Part. No.	Description	Quantity	Fig. No.
●	5F930520	PHOTO INTERRUPTER	13	3,4,5,7, 8,10
●	5GF20010	BUSHING	5	11
	5GF20140	MAGNET CATCH	1	2
	5GF20240	GROUND PLATE	2	2
	5GF20310	STOPPER	2	2
●	5GF20490	PHOTO INTERRUPTER	1	10
	5GF20500	GUIDE	1	11
●	5GF20510	GUIDE	1	11
●	5GF20520	GUIDE	1	11
	5GF20530	REINFORCE PLATE	1	11
	5GF20540	GUIDE	1	11
●	5GF20550	GEAR	1	11
●	5GF20560	GEAR	1	11
	5GF20570	JOINT	1	11
	5GF20580	TORSION SPRING	3	11
●	5GF20590	PULLEY	3	11
●	5GF20600	TIMING BELT	1	11
●	5GF20610	TIMING BELT	1	11
	5GF20620	HOLDER	1	11
●	5GF20630	GEAR	1	11
	5GF20640	SPRING	1	11
●	5GF20650	GEAR	1	11
●	5GF20660	ROLLER	3	11
	5GF20670	SPRING	6	11
●	5GF20680	ROLL	6	11
●	5GF20690	BUSHING	4	11
	5GF20700	PAWL	1	11
	5GF20710	TENSION SPRING	1	11
	5GF20720	CUSHION	3	11
	5GF20730	ACTUATOR	1	11
	5GF20740	TORSION SPRING	1	11
	5GF20750	HOLDER	4	11
	5GF20760	HOLDER	2	11
	5GF20770	4664-4001-01	1	11
●	5GF20780	SOLENOID	1	11
●	5GF20830	PHOTO INTERRUPTER	3	11
	5GF20840	CORD BUSHING	1	12
	5GG01020	TORSION SPRING	1	7
	5GG10010	GUIDE	1	9

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SP	Part. No.	Description	Quantity	Fig. No.
	5GG10020	GUIDE	1	9
●	5GG20010	GEAR	1	4
	5GG20020	COVER	1	5
●	5GG20030	MOTOR ASSY	1	4
●	5GG20040	STAPLER UNIT	1	5
●	5GG20050	GEAR	1	9
●	5GG20060	ROLLER	1	9
●	5GG20070	COLLAR	1	9
●	5GG20080	GEAR	1	4
●	5GG20090	GEAR	1	4
●	5GG20100	GEAR	1	4
●	5GG20110	GUIDE	1	6
	5GG20120	STOPPER	1	5
	5GG20130	LABEL	1	6
●	5GG20140	LABEL	1	1
●	5GG20150	LABEL	1	1
●	5GG20160	STAPLE CARTRID	1	5
●	5GH01010	PWB ASSY (PWB-A)	1	3
●	5GH10010	NEUTRALIZING BRUSH	1	8
●	5GH10020	NEUTRALIZING BRUSH	1	8
	5GH10030	BRACKET	1	9
	5GH10040	TENSION SPRING	1	9
●	5GH10050	GEAR	1	9
●	5GH10060	GEAR	1	9
	5GH10070	PAWL	1	9
	5GH10080	LEVER	1	9
	5GH10090	ARM	1	9
●	5GH10110	PADDLE	1	6
	5GH10130	GUIDE	1	5
	5GH10140	GUIDE	1	5
	5GH10160	STOPPER	1	5
●	5GH10170	IC	1	3
●	5GH20010	GEAR 24T	1	5
	5GH20020	CORD CLAMP	1	12
●	5GH20030	BUSHING	3	6,7
	5GH20040	KNOB	2	6
●	5GH20050	BALL BEARING	6	4,10
●	5GH20060	BALL BEARING	2	7,8
●	5GH20070	SOLENOID	1	7
	5GH20080	SCREW	14	3,7,9

• Parts with "●" indicates the Service parts.

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SP	Part. No.	Description	Quantity	Fig. No.
●	5GH20090	MAGNET CATCH	1	2
●	5GH20100	PULLEY	1	8
●	5GH20120	PIN	2	6,7
●	5GH20160	PW BOARD	1	4
●	5GH20170	PW BOARD	1	4
●	5GH20180	SOLENOID	2	8
●	5GH20190	MOTOR ASSY	2	7,10
●	5GH20200	MOTOR ASSY	2	6,7
●	5GH20210	GUIDE ASSY	2	6
●	5GH20220	GUIDE ASSY	1	6
●	5GH20230	GUIDE ASSY	1	8
●	5GH20240	GUIDE ASSY	1	9
●	5GH20250	MOTOR ASSY	1	7
●	5GH20270	BASE FRAME ASSY	1	5
●	5GH20280	ROLL ASSY	4	4
●	5GH20300	FRONT COVER	1	1
●	5GH20310	REAR COVER	1	1
●	5GH20320	TOP COVER	1	1
●	5GH20330	COVER	1	1
●	5GH20340	TOP COVER	1	1
●	5GH20350	FRONT COVER	1	1
●	5GH20360	FRONT COVER	1	1
●	5GH20370	COVER	1	2
●	5GH20380	BAND	1	1
●	5GH20390	CAP	2	2
●	5GH20400	GUIDE	2	1
●	5GH20410	STOPPER	2	10
●	5GH20430	TORSION SPRING	1	3
●	5GH20440	BRACKET	1	2
●	5GH20450	PLATE SPRING	1	2
●	5GH20460	ACTUATOR	1	3
●	5GH20470	FILM	1	2
●	5GH20480	GUIDE	1	3
●	5GH20490	GUIDE	1	6
●	5GH20500	GUIDE	1	7
●	5GH20510	GUIDE	1	7
●	5GH20520	SHOULDER SCREW	4	8
●	5GH20530	GUIDE	1	6
●	5GH20540	ACTUATOR	1	7
●	5GH20550	TORSION SPRING	1	7

SP	Part. No.	Description	Quantity	Fig. No.
●	5GH20560	TORSION SPRING	1	6
●	5GH20570	TORSION SPRING	1	6
●	5GH20580	NEUTRALIZING BRUSH	2	7
●	5GH20590	TORSION SPRING	1	8
●	5GH20600	ACTUATOR	1	7
●	5GH20610	GUIDE	1	9
●	5GH20620	GUIDE	1	9
●	5GH20630	GUIDE	1	9
●	5GH20640	GUIDE	1	8
●	5GH20650	NEUTRALIZING BRUSH	1	8
●	5GH20660	ROLL	12	6,9
●	5GH20670	ACTUATOR	1	8
●	5GH20680	TORSION SPRING	1	7
●	5GH20690	GUIDE	2	6
●	5GH20700	GUIDE	1	6
●	5GH20710	ACTUATOR	1	8
●	5GH20720	GUIDE	2	7
●	5GH20730	ROLL	4	8
●	5GH20740	GUIDE	2	7
●	5GH20760	LEVER	2	7
●	5GH20770	GUIDE	1	7
●	5GH20780	HANDLE	1	9
●	5GH20790	TORSION SPRING	1	9
●	5GH20800	TORSION SPRING	1	9
●	5GH20810	GUIDE	1	9
●	5GH20820	GUIDE	2	7
●	5GH20830	GUIDE	1	7
●	5GH20840	GUIDE	2	6
●	5GH20850	ROLLER	1	6
●	5GH20860	PULLEY	1	7
●	5GH20870	TIMING BELT	1	7
●	5GH20880	ROLLER	1	8
●	5GH20890	ROLLER	1	6
●	5GH20900	GEAR	1	6
●	5GH20910	GEAR	1	8
●	5GH20920	GEAR	1	8
●	5GH20930	TIMING BELT	1	8
●	5GH20940	JOINT	1	6
●	5GH20950	BUSHING	1	6
●	5GH20960	BUSHING	1	6

• Parts with "●" indicates the Service parts.

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SP	Part. No.	Description	Quantity	Fig. No.
●	5GH20970	PAWL	1	8
●	5GH20980	PAWL	1	8
●	5GH20990	GEAR	1	8
●	5GH21000	GEAR	2	8
●	5GH21010	GEAR	1	8
	5GH21020	HOOK	1	8
	5GH21030	HOOK	1	8
●	5GH21040	BUSHING	6	8,9
	5GH21050	TENSION SPRING	3	8,9
	5GH21060	GUIDE	2	8
	5GH21070	STOPPER	2	6
	5GH21080	GUIDE	1	8
●	5GH21090	ROLLER	1	7
	5GH21100	ARM	1	7
	5GH21110	TORSION SPRING	1	7
	5GH21120	TORSION SPRING	1	7
●	5GH21130	GEAR	2	7
	5GH21140	DETECTING PLATE	1	7
●	5GH21150	GEAR	2	7
●	5GH21160	PULLEY	1	7
●	5GH21170	CAM	2	7
	5GH21180	ARM	1	7
●	5GH21190	WORM	1	7
	5GH21200	COVER	1	7
●	5GH21250	GEAR	1	9
●	5GH21260	GEAR	1	9
●	5GH21290	TRAY	1	1
●	5GH21300	TRAY	1	1
	5GH21310	PLATE	1	8
●	5GH21320	TRAY	1	1
●	5GH21330	TRAY	1	1
●	5GH21340	TIMING BELT	2	4
●	5GH21350	PULLEY	2	4
●	5GH21360	PULLEY	3	4
	5GH21370	FLANGE	2	4
	5GH21380	FLANGE	3	4
	5GH21390	TENSION SPRING	2	4
●	5GH21430	TIMING BELT	1	4
●	5GH21440	PULLEY	1	4
●	5GH21450	PULLEY	1	4

SP	Part. No.	Description	Quantity	Fig. No.
	5GH21460	TENSION SPRING	1	4
	5GH21470	FLANGE	1	4
●	5GH21480	ROLL	9	4,10
	5GH21490	SHOULDER SCREW	12	4,10
	5GH21500	CUSHION	4	2,5
●	5GH21510	GUIDE	8	10
●	5GH21520	GUIDE	8	10
	5GH21530	GUIDE	1	10
	5GH21540	COVER	1	10
●	5GH21550	GEAR	1	10
●	5GH21560	GEAR	1	10
●	5GH21570	GEAR	1	10
●	5GH21580	WORM	1	10
●	5GH21590	COLLAR	1	10
	5GH21600	ACUTUATOR	1	4
	5GH21610	TORSION SPRING	1	4
	5GH21620	HOLDER	1	4
	5GH21630	GUIDE	2	4
	5GH21640	ACUTUATOR	1	10
	5GH21650	PRESSURE SPRING	1	10
	5GH21660	HOLDER	1	10
	5GH21670	ACUTUATOR	1	10
	5GH21680	TORSION SPRING	1	10
●	5GH21690	ROLLER	1	5
	5GH21700	FLANGE	1	5
●	5GH21710	TIMING BELT	1	5
	5GH21720	SHAFT	1	7
	5GH21730	HOLDER	2	7
●	5GH21740	ROLLER	2	7
	5GH21750	LEVER	1	7
	5GH21760	TENSION SPRING	1	7
●	5GH21770	GEAR	1	5
	5GH21780	PRESSURE SPRING	2	7
	5GH21790	GUIDE	2	5
●	5GH21800	NEUTRALIZING BRUSH	2	7
	5GH21810	CUSHION	4	7
	5GH21820	TORSION SPRING	1	7
●	5GH21830	CAM	1	7
●	5GH21840	GEAR	1	6
●	5GH21850	GEAR	1	7

• Parts with "●" indicates the Service parts.

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SP	Part. No.	Description	Quantity	Fig. No.
●	5GH21860	GEAR	1	7
●	5GH21870	PADDLE	1	7
●	5GH21880	DRUM	1	7
●	5GH21890	COLLAR	1	7
	5GH21900	GUIDE	2	6
●	5GH21910	GEAR	1	6
●	5GH21920	GEAR	1	6
●	5GH21930	ROLL	2	6
●	5GH21940	NEUTRALIZING BRUSH	2	6
●	5GH21950	ROLL	2	6
●	5GH21960	GUIDE	1	6
	5GH21980	STOPPER	1	5
	5GH21990	GUIDE	2	5
	5GH22000	PLATE	1	5
	5GH22010	PLATE	1	5
	5GH22020	PLATE	1	5
	5GH22030	PRESSURE SPRING	2	5
	5GH22040	RACK	2	5
●	5GH22050	GEAR	1	5
●	5GH22060	BELT	1	5
●	5GH22070	PULLEY	1	5
●	5GH22080	TIMING BELT	1	5
	5GH22090	FLANGE	1	5
	5GH22100	BRACKET	1	5
	5GH22110	TENSION SPRING	1	5
	5GH22120	GUIDE	1	5
	5GH22130	GUIDE	1	5
	5GH22140	TORSION SPRING	1	5
●	5GH22160	ROLL	1	5
●	5GH22180	RACK	1	5
●	5GH22190	GEAR	1	5
	5GH22200	RING	1	5
●	5GH22210	KNOB	1	5
●	5GH22220	GEAR	1	5
●	5GH22230	LABEL	1	1
●	5GH22240	LABEL	1	1
	5GH22250	LABEL	1	2
	5GH22260	LABEL	1	9
	5GH22270	LABEL	1	9
	5GH22280	LABEL	2	6

SP	Part. No.	Description	Quantity	Fig. No.
	5GH22310	LABEL	1	5
●	5GH22350	LABEL	1	1
	5GH22360	LABEL	1	7
	5GH22370	LABEL	1	9
●	5GH22380	MOTOR	3	5,7,8
●	5GH22390	MOTOR	2	5,9
●	5GH22400	MOTOR	1	5
●	5GH22410	MICRO SWITCH	1	3
●	5GH22420	SOLID STATE SWITCH	1	6
●	5GH22430	SOLID STATE SWITCH	1	5
	50106040	CORD BUSHING	1	12
	50107250	RETAINING RING	1	8
	50207230	MAGNET CATCH	1	9
	50211400	CABLE TIE 104L	1	12
	50321230	PIN	6	5,7,9
●	50327140	BUSHING	3	9,11
	50329310	PLATE	2	1
●	50331060	BALL BEARING	4	4,5
●	50337160	BUSHING	9	6,7,8,9
	50343140	SHOULDER SCREW	3	2,4
	50343160	SHAFT	1	8
●	50349040	MICROSWITCH TONER BOX	2	4,10
	50354010	COLLAR	1	12
	50354060	EDGE COVER 8.5H	8	12
	50354080	EDGE COVER 15.4H	4	12
	50354170	WIRING SADDLE 5.2H	3	12
	50354190	WIRING SADDLE 6.4H	5	12
	50354200	LOCKING WIRE SADDLE	4	12
	50354210	WIRING SADDLE 16.8H	11	12
	50354260	WIRING SADDLE 27H	5	12
	50354280	WIRING SADDLE 14.4H	12	12

• Parts with "●" indicates the Service parts.

CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

<u>REF.</u>	<u>ITEM #</u>	<u>DESCRIPTION</u>	<u>REF.</u>	<u>ITEM #</u>	<u>DESCRIPTION</u>
0204	5F931500	PIN	3705	50355710	TAPPING SCREW M3X6(P-ZN(C))
0242	5GF20900	SPRING ROLL PIN	3709	50355720	TAPPING SCREW M3X10(P-ZN(C))
0501	5F931480	PIN	3712	50355730	TAPPING SCREW M4X6(P-ZN(C))
0508	50355060	PIN M20X10(STAINLESS)	3727	5F931410	TAPPING SCREW
1277	5GH22440	SCREW	3907	50355760	TAPPING SCREW M3X8(P-ZN(C))
1302	50356130	SCREW M3X5(P-ZN(C))	3918	5BM09960	TAPPING SCREW M4X8(P-ZN(C))
1305	50355160	SCREW M3X6 (P-ZN(C))	3920	50355770	TAPPING SCREW M4X8(P-CD)
1308	50355170	SCREW M3X8(P-ZN(C))	4005	50355810	TAPPING SCREW M4X8(P-ZN(C))
1318	50355230	SCREW M4X8 (P-ZN(C))	4009	5GH22470	TAPPING SCREW
1320	50356110	SCREW M4X10(P-ZN(C))	4012	50356260	TAPPING SCREW M3X6(P-ZN(C))
1321	50356120	SCREW M4X12(P-ZN(C))	4020	50355770	TAPPING SCREW M4X8(P-CD)
1623	50355390	SCREW M4X8(P-NI)	6110	5GH22450	NUT
2711	50355480	SCREW M4X10(P-CD)	7102	50355880	SET SCREW M3X4(BLF)
3305	5F931360	RETAINING RING	7103	50355890	SET SCREW M3X6(BLF)
3402	50355550	TAPPING SCREW M3X6(P-ZN(C))	9107	50356020	RETAINING RING E-4(P-NI)
3407	50356200	TAPPING SCREW M3X14(P-ZN(C))	9112	50356030	RETAINING RING E-6(P-NI)
3501	50355570	TAPPING SCREW M3X6(P-ZN(C))	9124	50356380	RETAINING RING E-3(P-ZN(C))
3504	50355590	TAPPING SCREW M3X8(P-ZN(C))	9125	50356050	RETAINING RING E-4(P-ZN(C))
3508	50355620	TAPPING SCREW M4X8(P-ZN(C))	9126	5GH22460	RETANING RING
3509	50355630	TAPPING SCREW M4X10(P-ZN(C))	9155	5GA21120	RETAINING RING
3538	50355670	TAPPING SCREW M4X8(P-CD)	9301	50356060	RETAINING RING M11X51(P-NI)
3701	50355680	TAPPING SCREW M4X8(P-ZN(C))	9302	50356070	RETAINING RING M30X1(P-NI)
3704	50355700	TAPPING SCREW M3X8(P-ZN(C))	9306	5GF20880	STOP RING

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